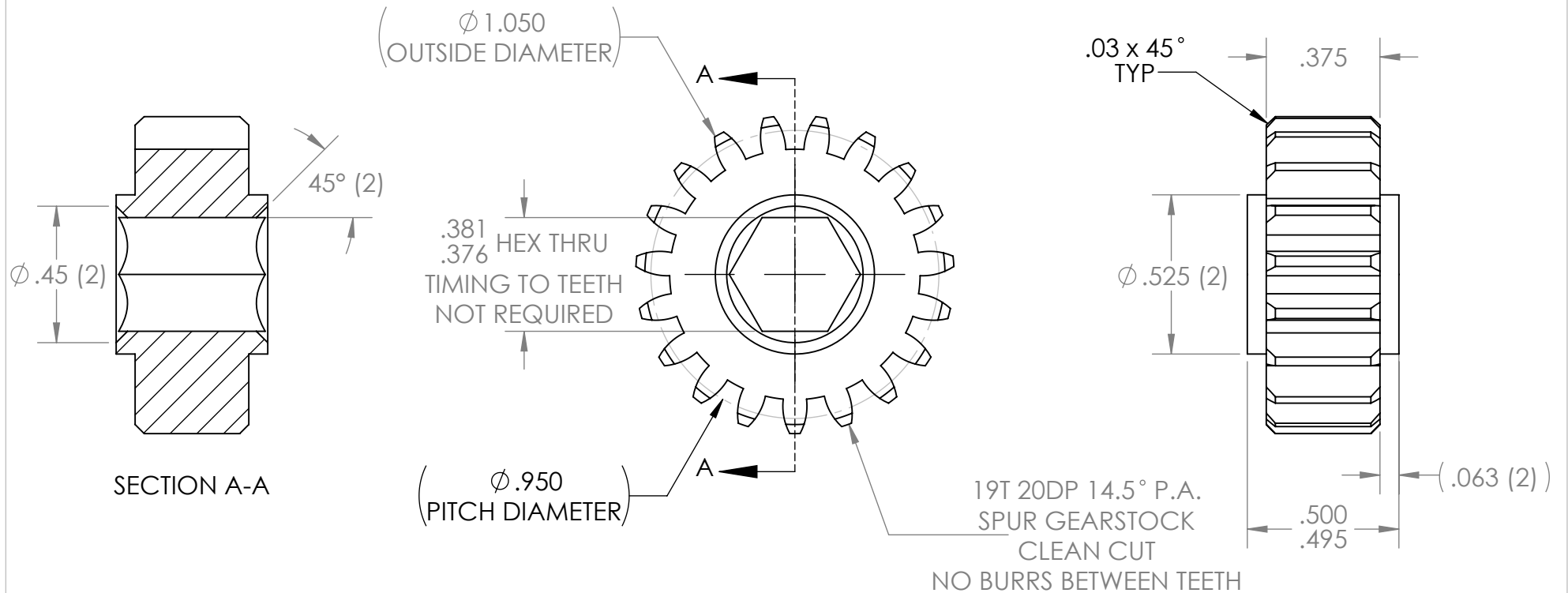
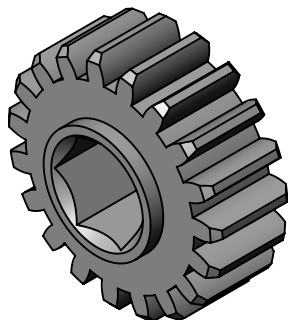



REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	5/10/2022	N. LAWRENCE



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***



UNLESS OTHERWISE SPECIFIED:		COMMENTS:				
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.				
TOLERANCES:		BREAK ALL SHARP EDGES.		TITLE:		
FRACTIONAL	±1/16			19T 20DP 14.5PA		
ANGULAR: MACH	±1°			0.375IN HEX BORE GEAR		
ANGULAR: BEND	±5°			SIZE	DWG. NO.	REV
ONE PLACE DECIMAL	±0.1			A	am-3645	1
TWO PLACE DECIMAL	±0.01			SCALE: 2:1		
THREE PLACE DECIMAL	±0.005			SHEET 1 OF 1		
FOUR PLACE DECIMAL	±0.0005					
MATERIAL	4140 STEEL	CHECKED	NAME	DATE		
FINISH	DEBURRED ZINC PLATED	ENG APPR.	NM	5/10/22		
DO NOT SCALE DRAWING		MFG APPR.				
		Q.A.				